

EMPOWERING Manufacturing

Beyond the Digital Twin

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Microsoft Worldwide Manufacturing & Resources



Digital transformation: Imperative

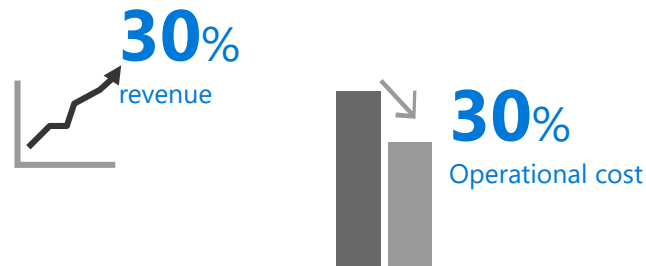
40%

of operational processes will be self-healing and self-learning by 2022²

70%

of manufacturers will put operations at the forefront of digital transformation projects by 2020¹

Industry 4.0 Digital First Movers simultaneously achieve new revenue and cost reduction



Only 4% of digital first movers that integrate vertically, horizontally and with Customers; while the average company improves 2.9% and 3.6% p.a.³

Mastering digital up to **15% revenue increase** and simultaneous **reduction in cost to serve of more than 20%**⁴

48%

manufacturers are ready for new forms of human-machine interaction⁵

Chief obstacles for digital adoption



Forces driving digital manufacturing

- Digital Twin: virtual representation of a product, process or service
- Industry 4.0: vertical and horizontal integration | end-to-end engineering

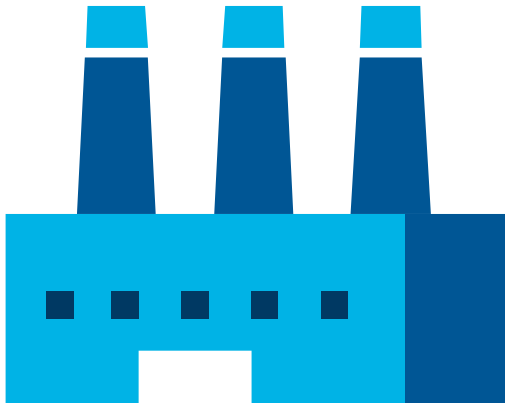
Digitalization is redefining manufacturing

Challenges

Legacy assets and systems

Global footprint with varying connectivity

Fragmented, unused data



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Digital Transformation



Opportunities

Real time feedback from smart connected products

Gain insights across plants

New business models



Modern manufacturers are embracing customer centricity, innovating faster and becoming more agile

Leaders are still focused on...



Growth

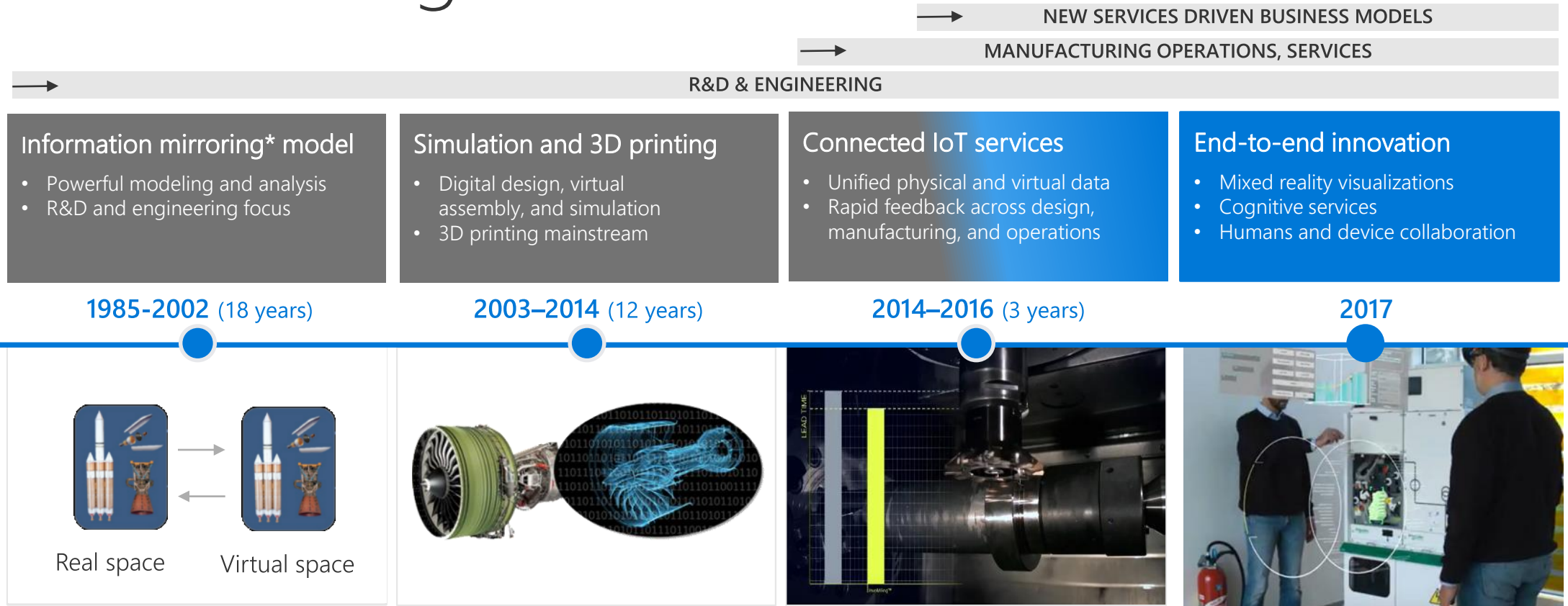


Innovation



Operational
excellence

A new class of digital twin



Digital Twin evolution

*Dr. Michael Grieves and John Vickers – University of Michigan

“This is how we take the global expertise that we have available somewhere in Tetra Pak and bring it to the fingertips of the engineer in the countryside in Chile or Pakistan.”

- Johan Nilsson, Vice President of Tetra Pak Services



Devices



Big Compute



3D Printing Facilitation

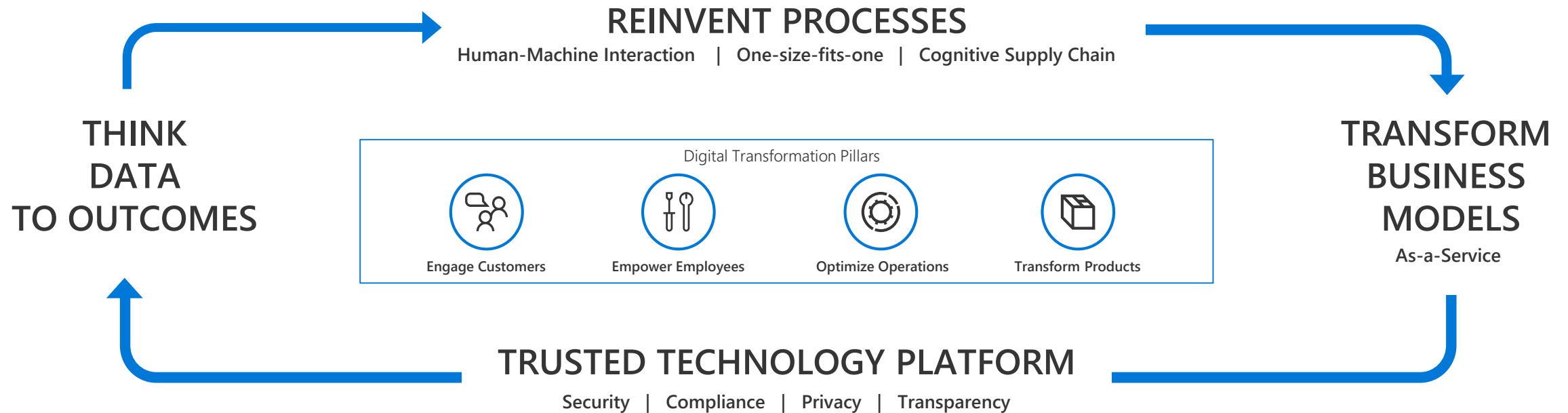


IoT, Analytics, and CRM

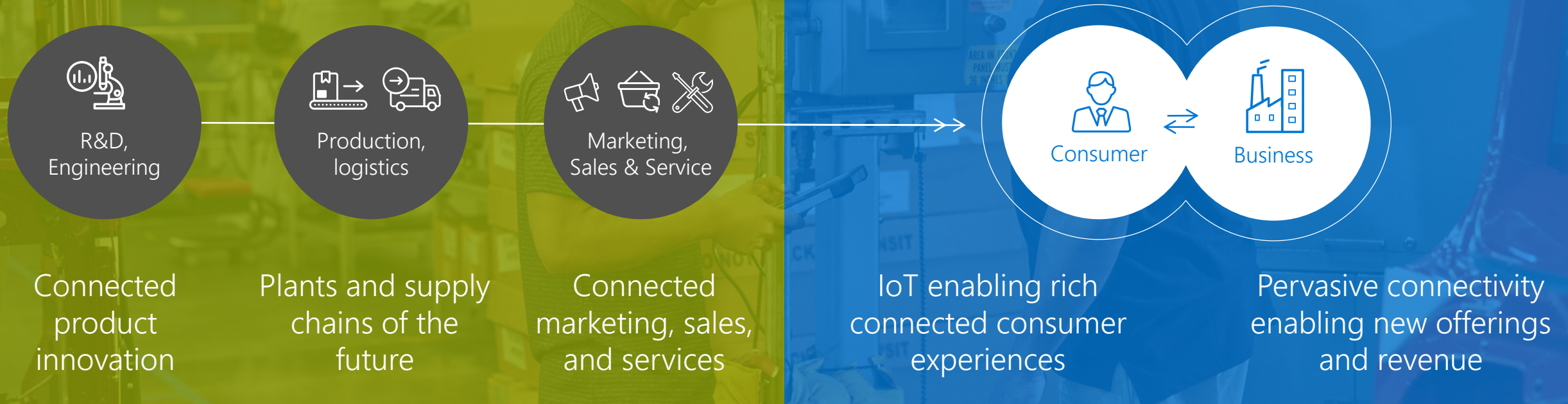


Cognitive Services

Framework for manufacturing transformation



Achieve digital excellence with connected products and services



CONNECTED VALUE NETWORKS

Transforming how products are designed,
manufactured, and sold

CONNECTED SERVICES AND EXPERIENCES

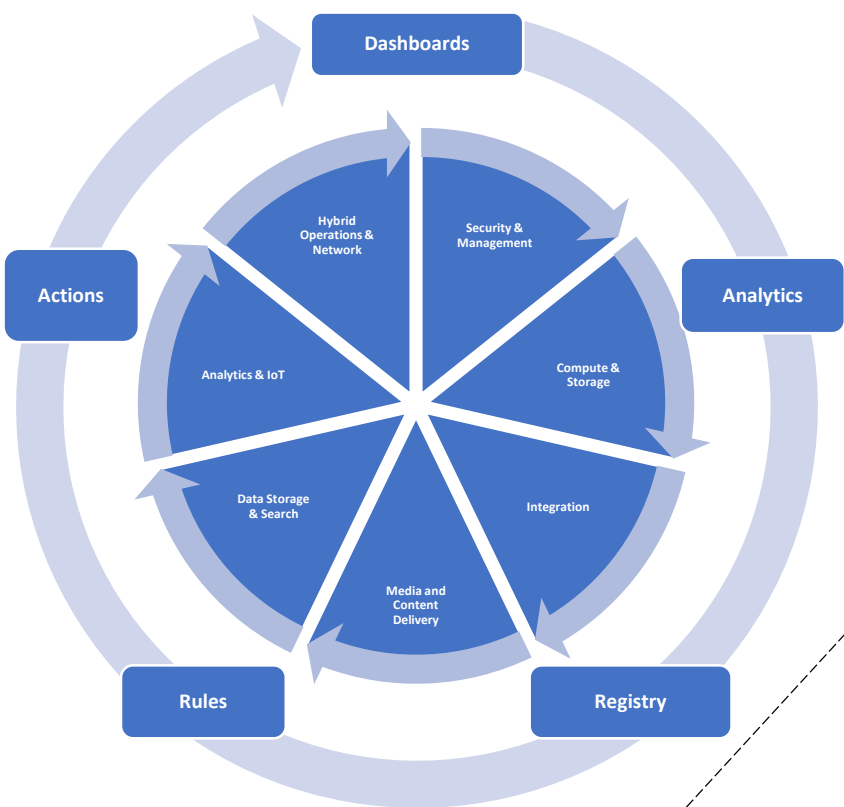
Creating new business models
as a service provider

Connected product innovation

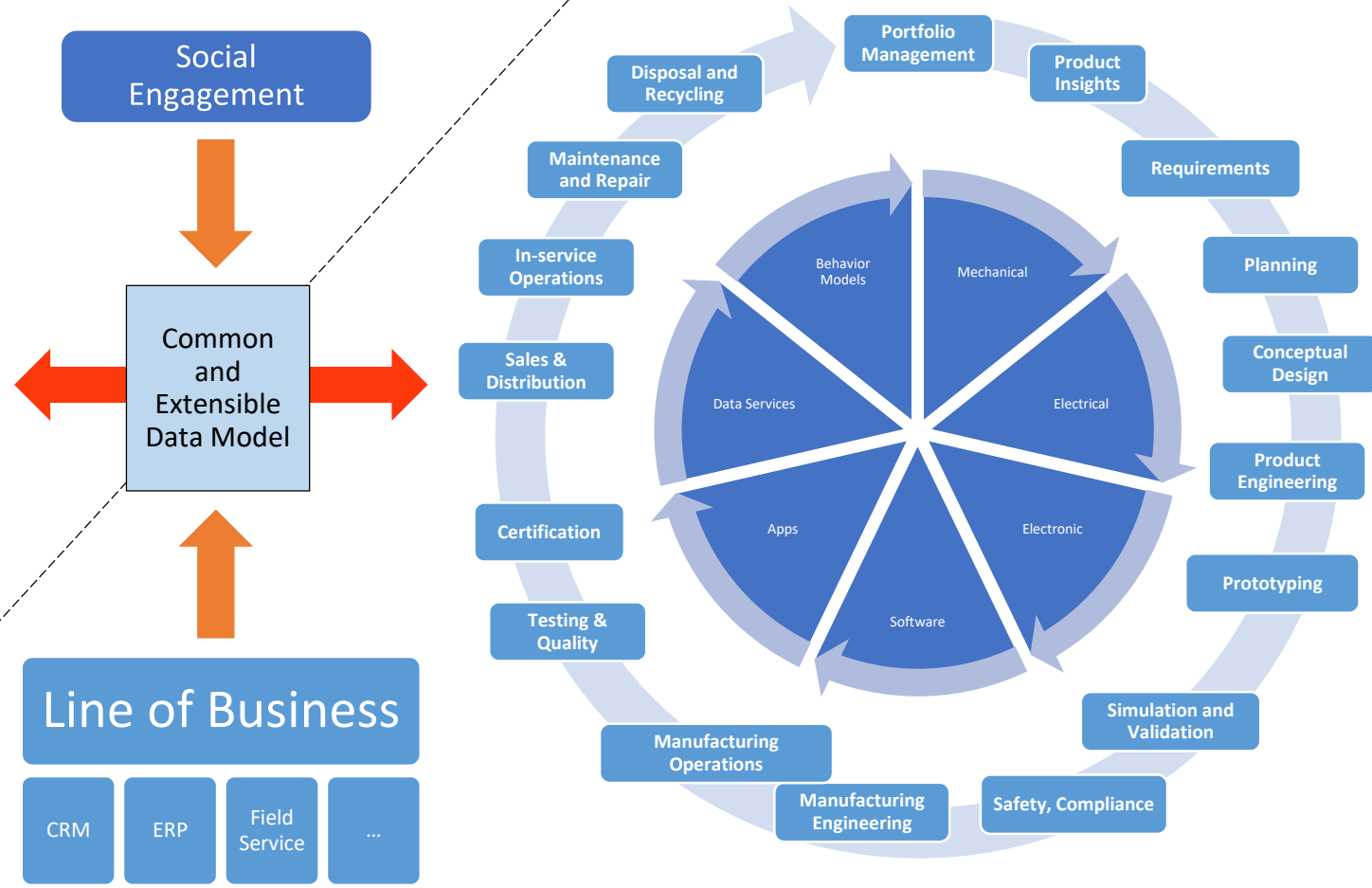
Systems of Intelligence inform Systems of Record



Systems of intelligence

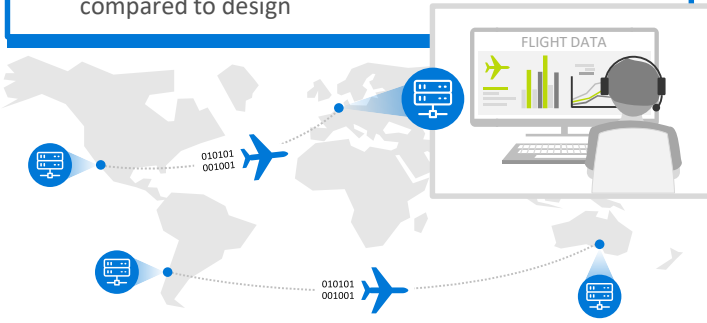


Systems of record



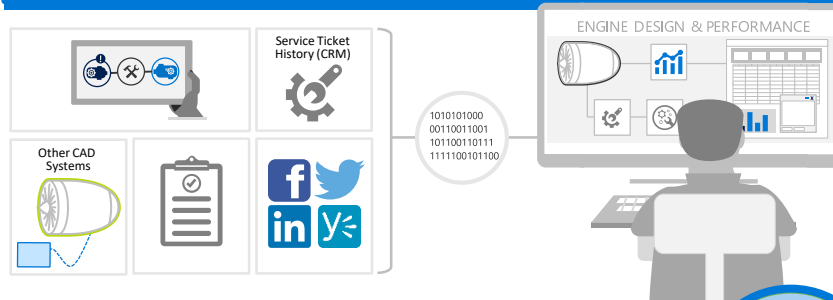
1

- Know how frequently the product is being used
- Find usage and failure rates for specific parts or features
- Discover 360° view of product performance compared to design



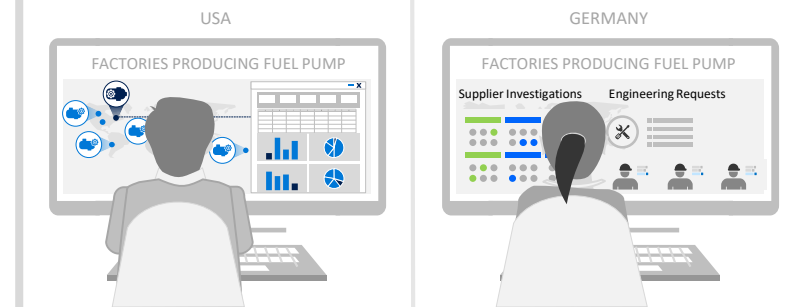
2

- Aggregate data from silos such as maintenance records, design specifications, and diagnostics
- Analyze data across vendors, part specifications, and other external sources
- Integrate stakeholder feedback on existing and suggested features for 360° view of customer



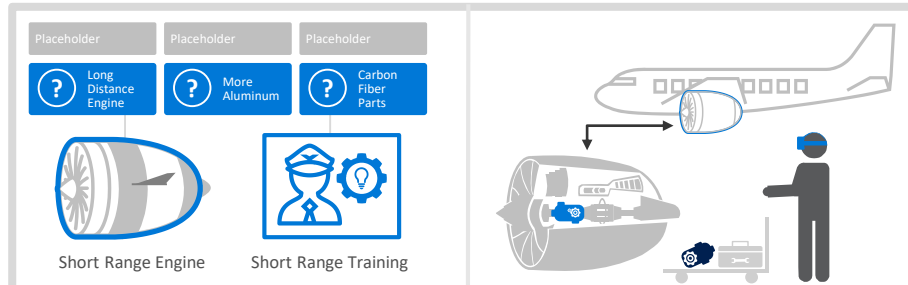
3

- Collaborate across teams and geographies with product-focused tools
- Determine if products meet design benchmarks
- Compare quality of variants using data-driven analysis to guide design changes



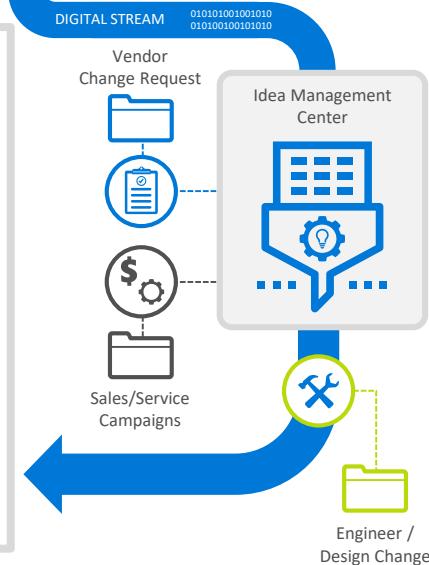
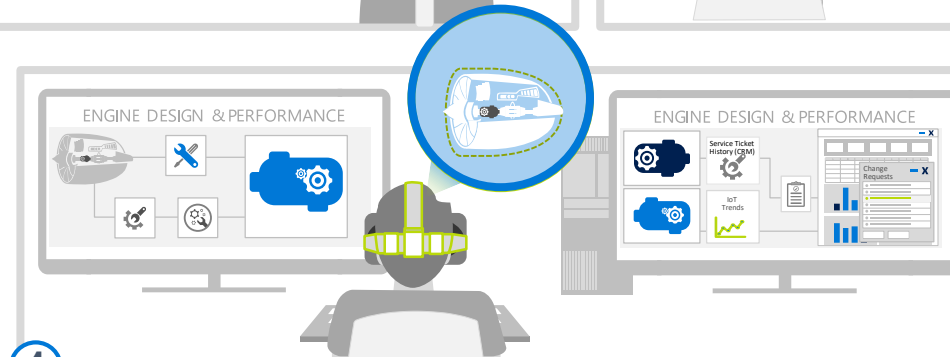
5

- Save time and money by combining preventative maintenance with replacement of redesigned parts
- Refine products to fit stakeholder needs at product launch and throughout the product lifecycle
- Design new products lines and offer new services, like training, based on product insights



4

- Resolve instances of over- and under-engineering to optimize product performance/cost ratio
- Design different product configurations to better fit usage patterns
- Support redesign of areas with regular failures
- Manage vendor lists and track standard performance across suppliers

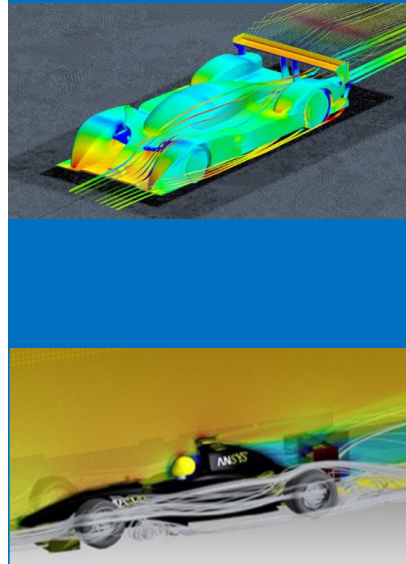


Advancing portfolio to transform products

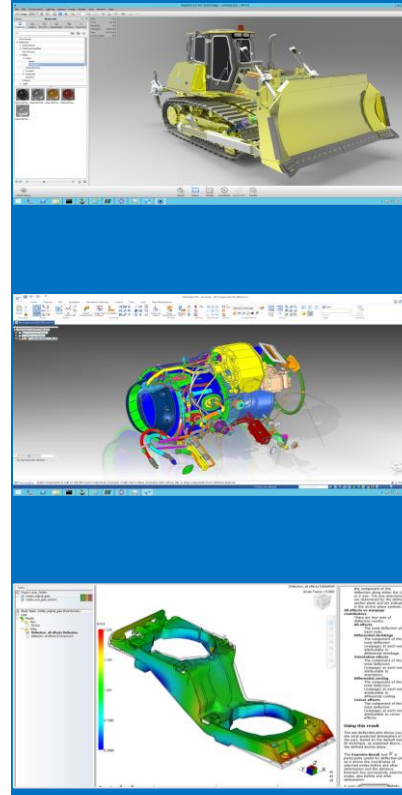
Devices for 3D



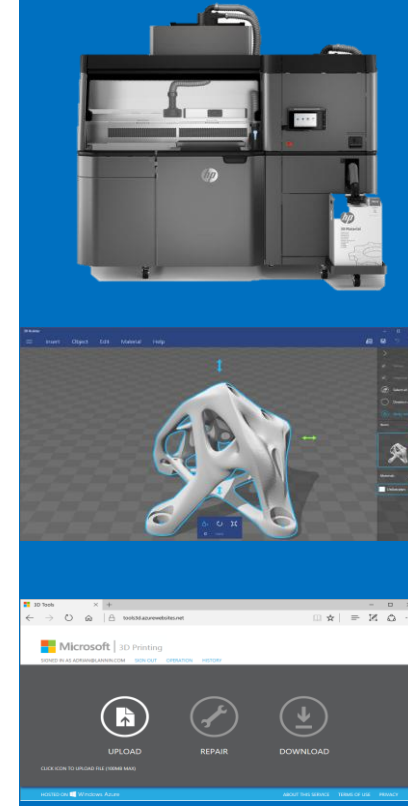
CAE in the Cloud



CAD in the Cloud



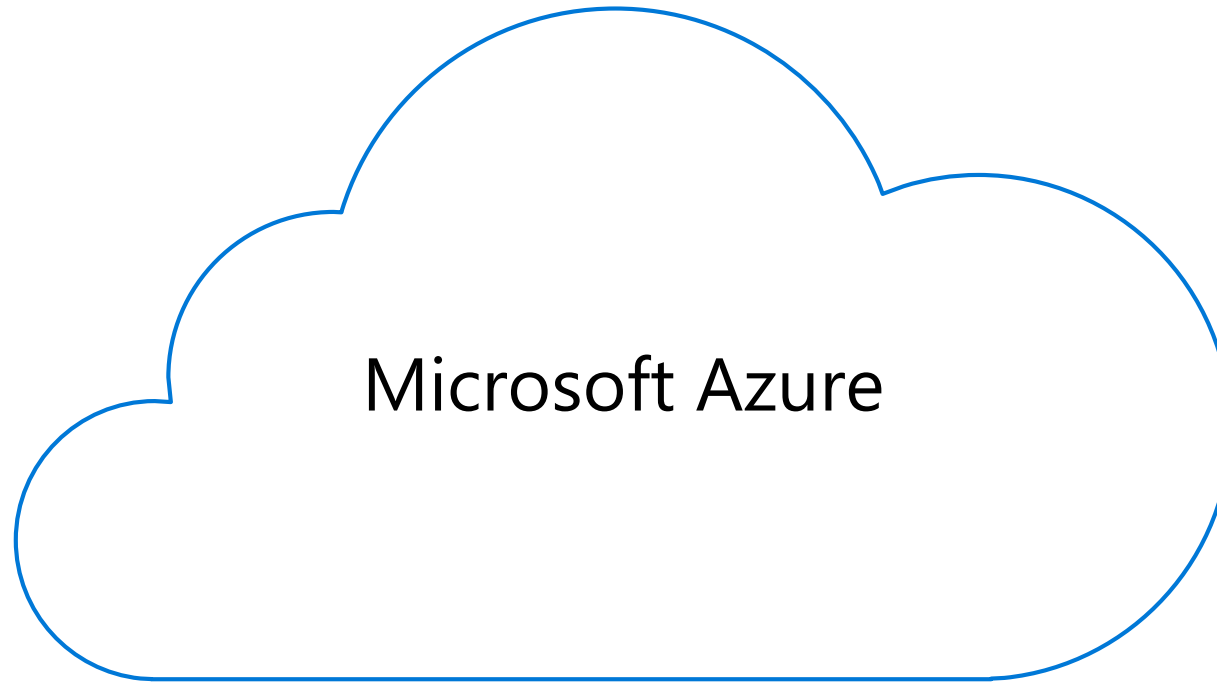
3D Printing



IoT



Transformation with Cloud Capabilities



Hybrid



Productive

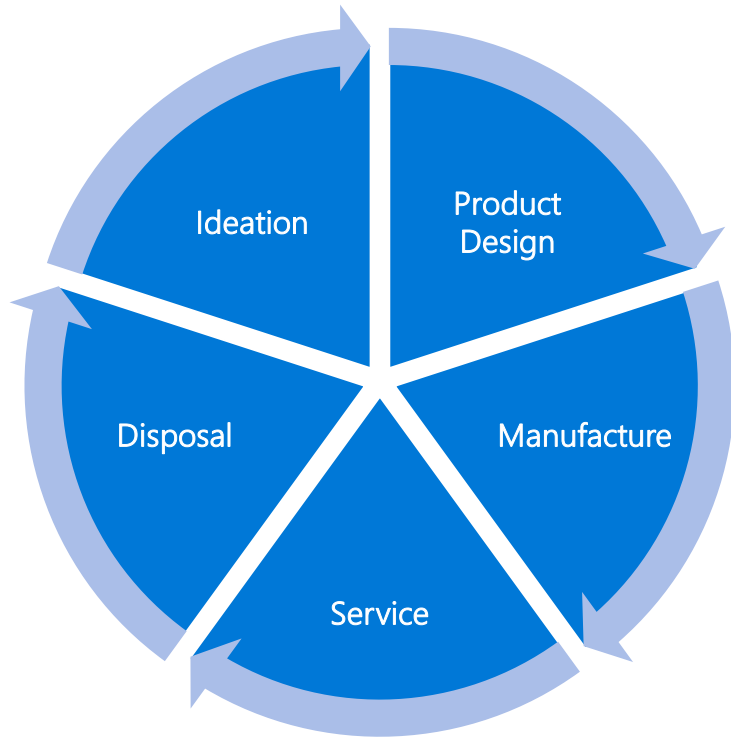


Intelligent



Trusted

Microsoft Strategy in PLM for Manufacturing



Product Lifecycle

Cloudify

Move workloads to cloud and help scale and reduce costs

Integrate

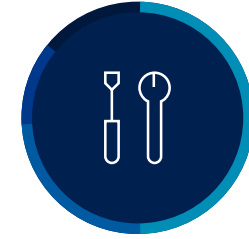
Connect PLM systems with CRM, ERP, MES, SLM and other systems

Advance

Deepen and broaden the existing PLM investment by enabling augmented reality, cognitive/AI, simulation, 3D printing and other scenarios

HPC/Simulation

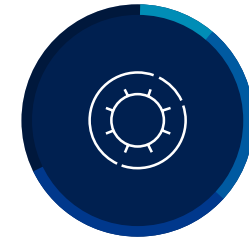
Finite Element Analysis, Computational Fluid Dynamics and other High Performance Computing and Simulation



Empower employees



Engage customers



Optimize operations



Transform products

SIEMENS

DASSAULT
SYSTEMES



ptc

AUTODESK

SOGETI
Capgemini

aras corp

ANSYS

Altair



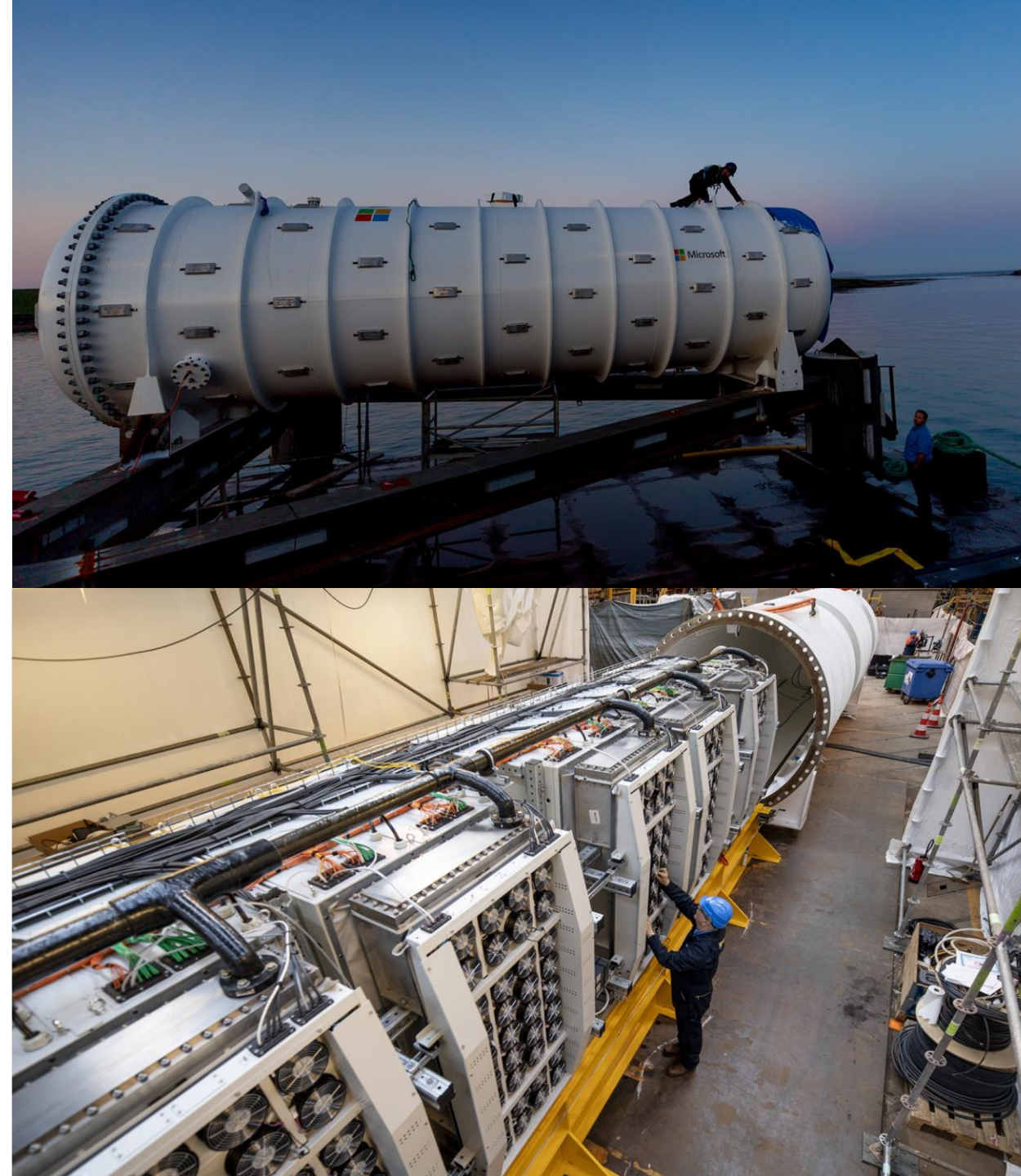


Engineering, design and manufacturing

- Xbox, Surface, Surface Hub, HoloLens
- Datacenter servers and networking hardware
- 2,000+ internal and external users
- 15+ external Tier 1 and 2 partners

Benefits

- Reduced IT costs
- Reduced architectural complexity
- Increased scalability
- Disaster recovery and failure analysis



Paccar

Data visualization

- Challenge** Increase Paccar's full-scale modeling process with 3D holograms, decreasing turnaround time and beating competitors to market
- Solution** Paccar and partner Finger Food Studios developed a full-scale truck hologram to envision the truck design process
- Benefits** 3D model visualization and data integration.
Immediate realization of design changes

PACCAR



“ Each mistake really adds up because they’re compounded on such a phenomenal scale; catching them saves a lot of money. So even if the initial investment in the technology can seem high, it’s offset against those savings and definitely starts to look like a much more viable proposition.

”

— Chris Waind
Finger Food Studios Creative Director



Microsoft in Manufacturing

Manufacturing and supply chain



>77M

Units Manufactured & Shipped

>42,000

Number of Active SKU's

~\$8B

Total Amount of Annual Spend

>390

Number of Suppliers
(includes component suppliers)

9

Number of Manufacturing
Locations

24

Number of Distribution Centers

1.7M+

Est. FY17 Number of Retail and
Commercial Sales orders

2.0M+

Est. FY17 SAP Deliveries

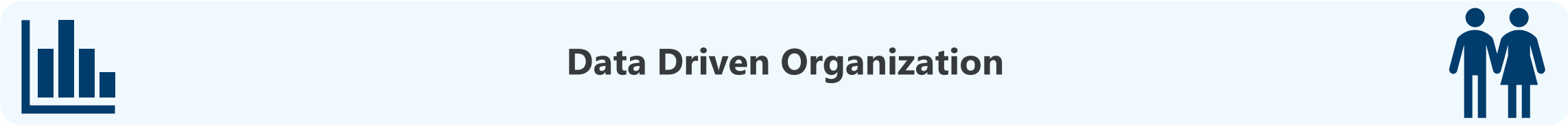
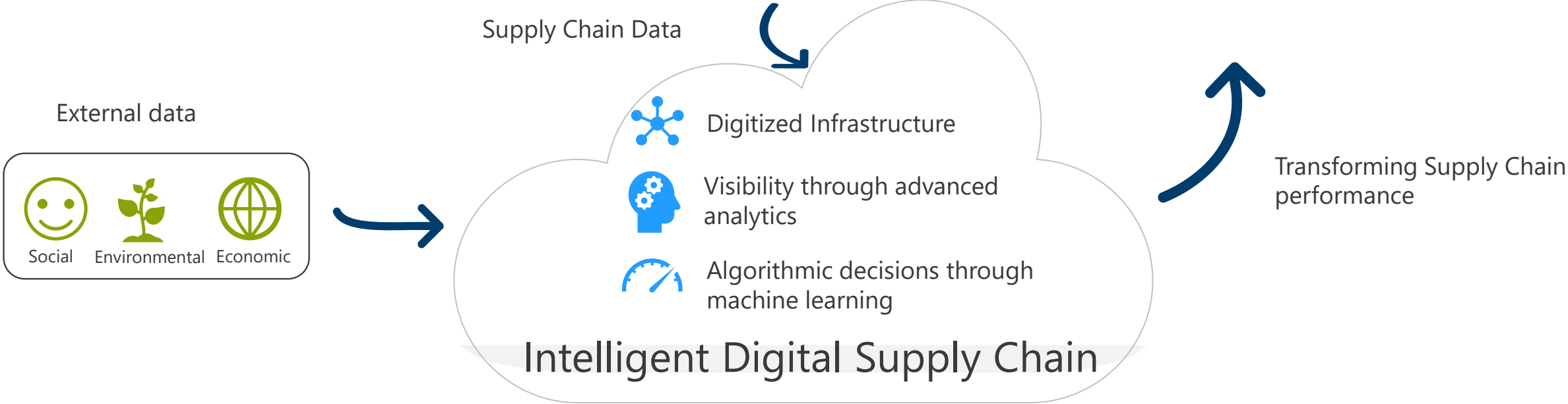
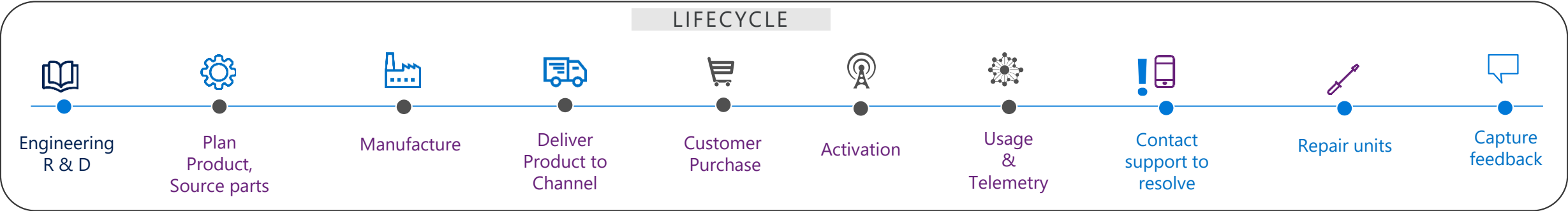
107

Countries Served

106

Physical Microsoft Stores

Next generation supply chain



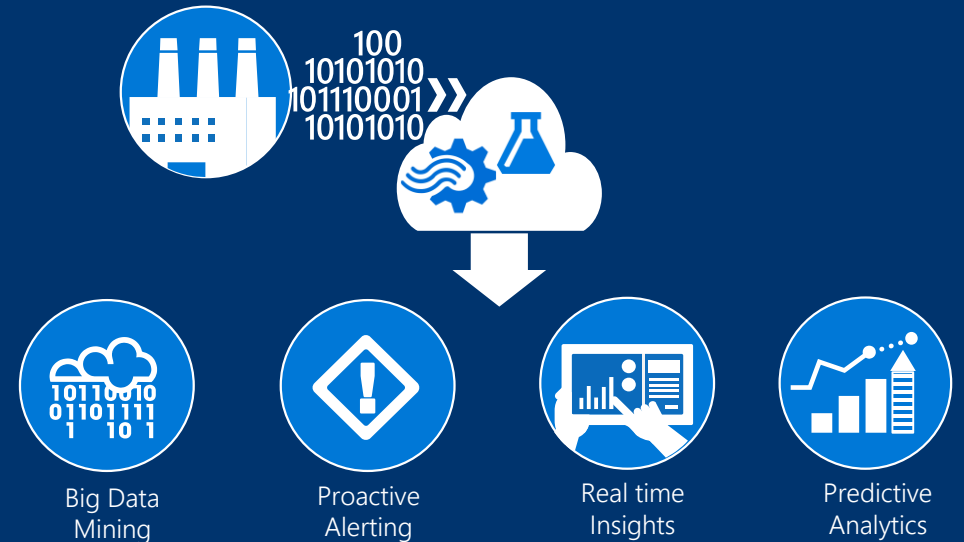
Next generation supply chain

End to End Visibility from Incoming to Customer



- Creating clarity via personalized dashboards
- Increasing collaboration, connected data streams enable teamwork
- Improving factory productivity/optimization

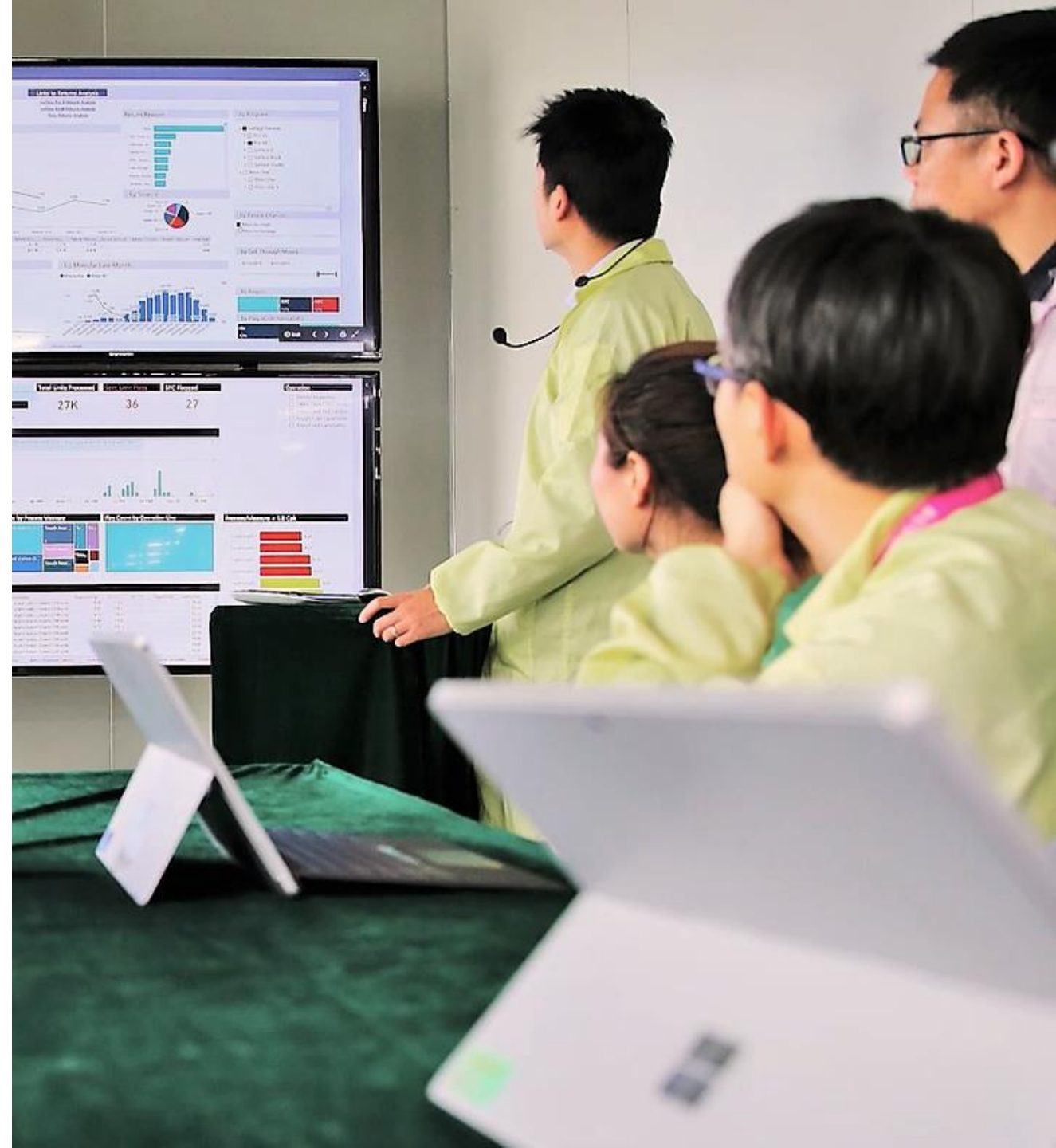
Proactive Alerting, Real time Insights

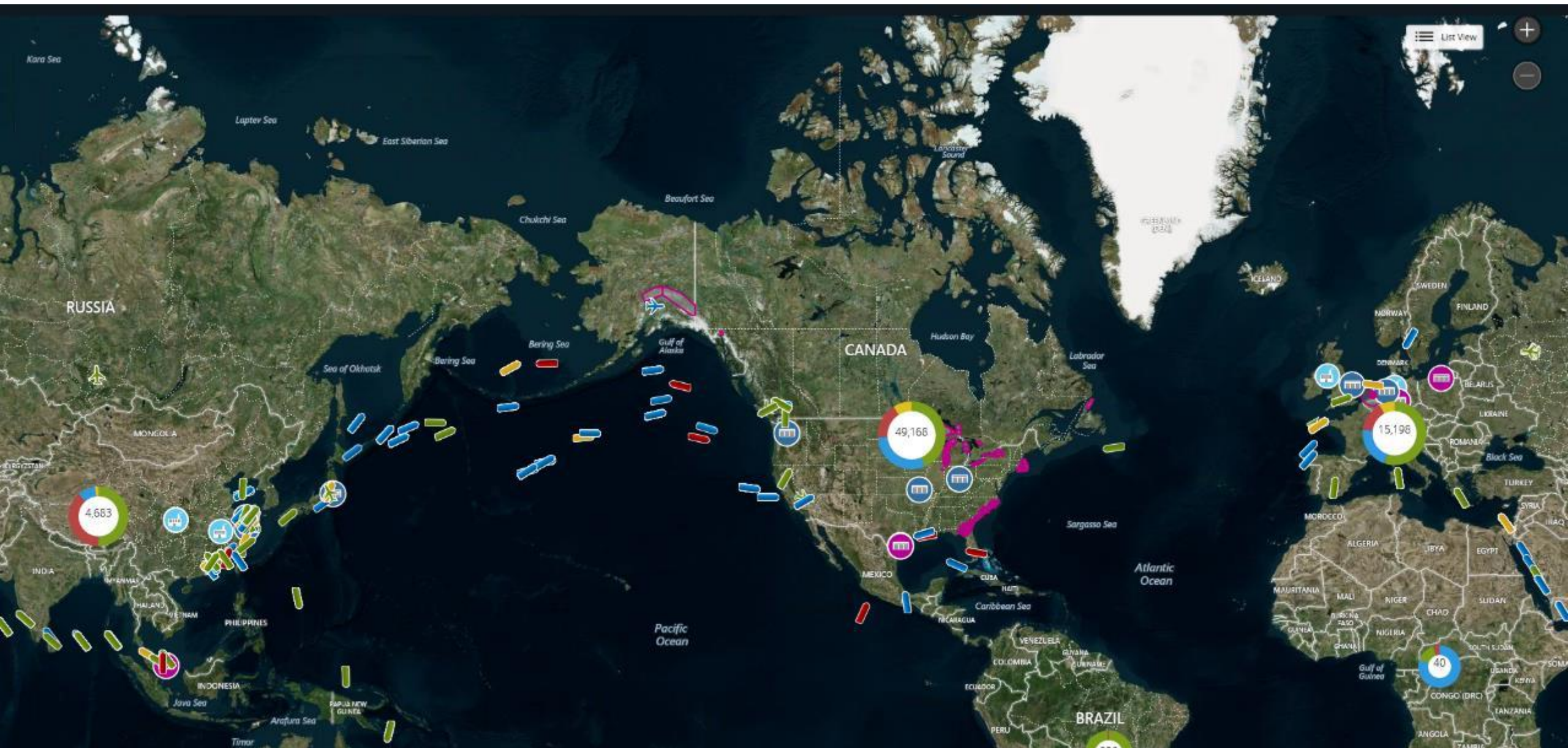


- Big data insight and machine learning
- Proactive alerting
- Predictive analytics

“ This digital transformation will allow us to spend more of our time on the complex problems and let the computers take care of the easy problems. It's making us smarter, faster, more collaborative, and connected.”

— **Jerry Knoben**, CVP Manufacturing,
Microsoft





Breadth of Supply Chain: Global View of Microsoft Supply Chain's in Real-Time

On Time

Recent Update:

Delivery Order: 83017856
TMC Load #: 210315184
Carrier Tracking #: Unassigned
Customer PO:

APOC Outbound **Unclassified** moving via
Rising Stars Mobile India Private Limited (Foxcon
Chittoor, AP, IN
Pickup:

Microsoft Corporation India Pv
HAZIABAD,Uttar Pradesh., IN, IN
Req Delivery:
ETA:
ETA Source:

Commodities [View](#)
Channel: Unclassified
LOBs: 1
Products: 1
Items: 1
Units: 1,880


On Time

Recent Update:

Delivery Order:
TMC Load #: 252283758
Carrier Tracking #: Unassigned
Customer PO:

Reverse **AIR** moving via **Expeditors International**
AURORA TERMINAIS E SERV LTDA
Sorocaba, SP, BR
Pickup:

IQor Reynosa MX RC
Reynosa, MX, MX
Req Delivery: 01/08/2018 at 12:00AM
ETA: 01/08/2018 at 12:00AM
ETA Source: Carrier

Probability of Delay: 6% 

Commodities [View](#)
Channel: Unclassified
LOBs: 1
Products: 1
Items: 1
Units: 504

On Time

Recent Update: 1/2/18

Delivered - Delivery Complete
Reason: (U) Late delivery due to Customer request
Delivery Order: 8017912506
TMC Load #: 253135549
Carrier Tracking #: 1ZY68E58D953335503
Customer PO: ASKU4411837884872
Order #: 53611215

EOC Outbound **Parcel** moving via **UPS Saver**
IML Daventry UK DC
Daventry, GB, GB
Pickup: 12/22/2017 at 7:44PM

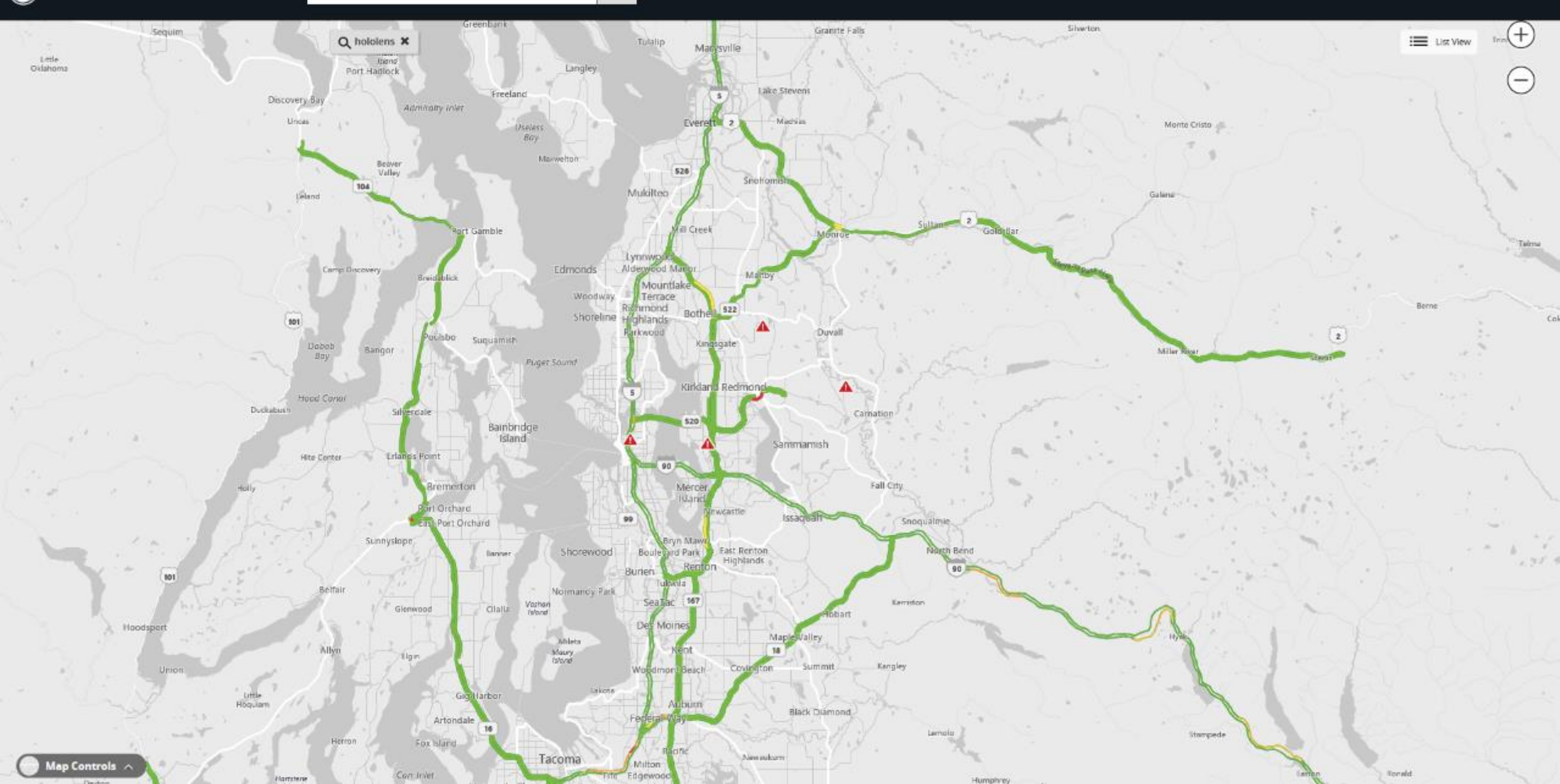
Robbie Girling
READING, GB, GB
Req Delivery: 12/27/2017 at 12:00AM
Actual Delivery Date: 01/02/2018 at 12:02PM

Commodities [View](#)
Channel: Exchange
LOBs: 1
Products: 1
Items: 1
Units: 1

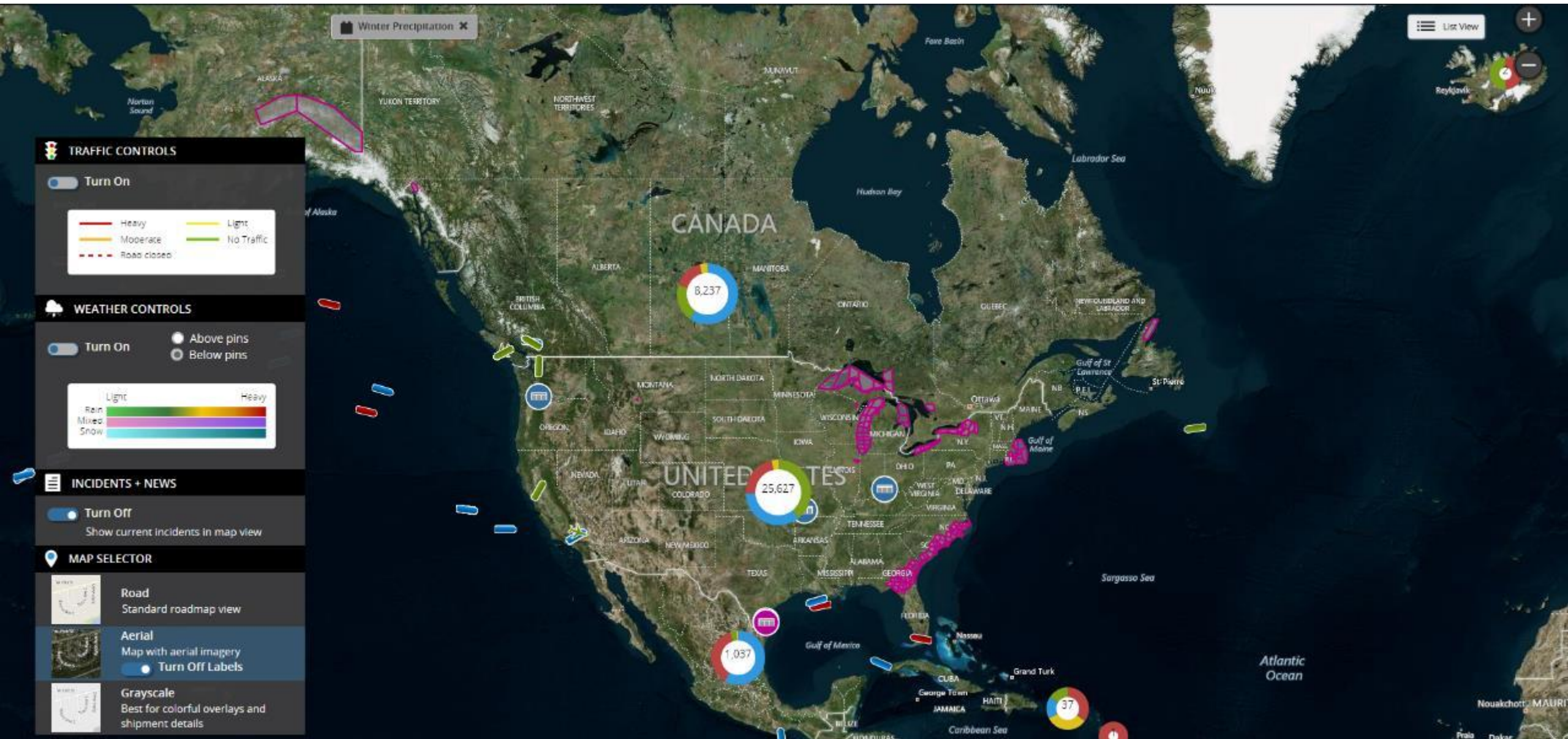
Depth of Supply Chain: SKU-level visibility of Microsoft Supply Chain's in Real-Time



Impact to Supply Chain Disruptions: Weather Patterns visualized Globally



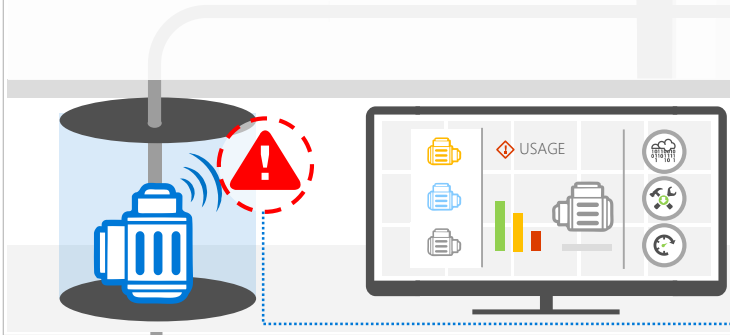
Supply Chain Disruptions: Impact of Traffic Events visualized in any area globally



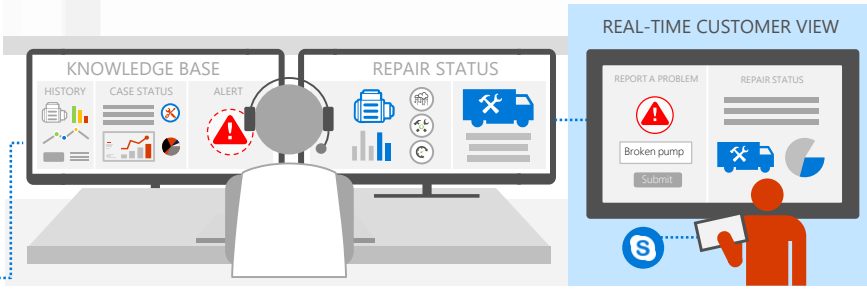
Impact to Supply Chain Disruptions: Specific Weather event visualized in areas affected

Connected Field Service

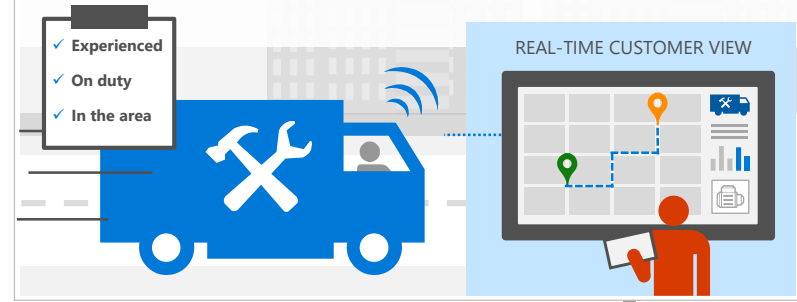
- 1 Reduce downtime with proactive alerts from connected devices.**



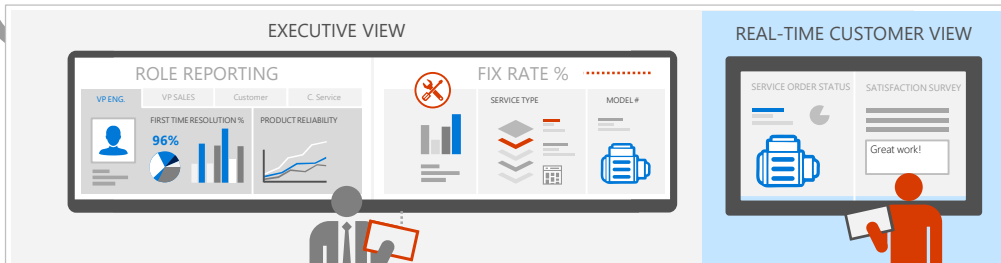
- 2 Address issues faster by remotely monitoring devices and keeping customers in the loop.**



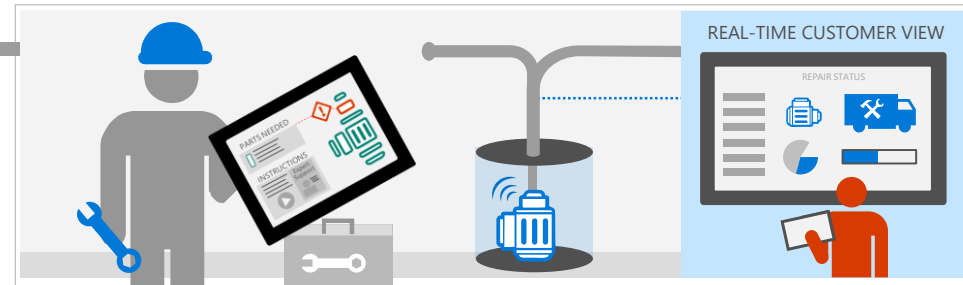
- 3 Reduce maintenance costs by dispatching the right technician only when needed.**



- 5 Gain enhanced visibility into product, service, company performance and customer satisfaction.**



- 4 Ensure your service techs are fully equipped to deliver a first-time fix.**



thyssenkrupp elevator

[Back to home](#)

Developing a world-class service arm

Challenge ThyssenKrupp wanted to offer dramatically increased uptime, predictive and even preemptive service to its customers

Solution Microsoft technology enabled ThyssenKrupp to monitor products via a real-time dashboard and instruct technicians on optimal maintenance activities

Benefits

- Increased elevator uptime
- Reduced costs for ThyssenKrupp and its customers
- Developed real-time data visualization and awareness of issues



“ We wanted to go beyond the industry standard of preventative maintenance, to offer predictive and even preemptive maintenance.

”

— Andreas Schierenbeck,
CEO, ThyssenKrupp Elevator

thyssenkrupp

[Back to home](#)

Transforming home mobility solutions

Challenge thyssenkrupp wanted to make it easier for customers to visualize their custom staircase solutions, while simplifying the complex manufacturing process

Solution thyssenkrupp used mixed reality headsets to quickly scan staircases and automatically share data in real-time with sales, design, and manufacturing teams

Benefits

- Delivered products up to four times faster
- Improved customer satisfaction with in-home visualizations
- Enhanced collaboration and efficiency with instant data sharing and near real-time design approval

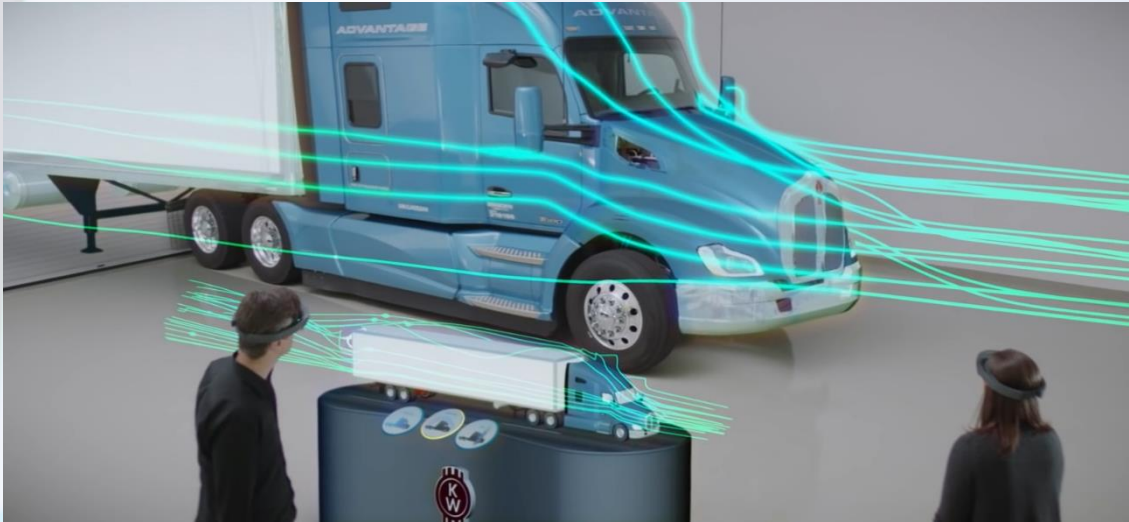


“ With this partnership with Microsoft, thyssenkrupp will transform homes to make life better. That is a game changer.

”

— Thomas Felis,
Vice President of Innovation, thyssenkrupp

Introducing a whole new class of Digital Twin



2017

End-to-end innovation and collaboration

- Powerful, advanced, and immersive visualization
- Intelligent interaction with cognitive services and autonomous capabilities
- In-process collaboration between humans and equipment

2014

Connected IoT services

- Data unification across physical and virtual
- Rapid feedback across design, manufacturing, operation
- New services, like remote monitoring or predictive maintenance

2003

Digital simulation and 3D printing

- Digital design, virtual assembly and simulation before physical commitment
- 3D printing mainstream
- No direct feedback

1985-2002

Information Mirroring* model

- Powerful modeling and analysis
- R&D and engineering focused

*Dr. Michael Grieves and John Vickers - University of Michigan

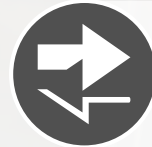
Advanced and immersive visualization



Project a digital image of a real-world device in two-dimensional or three-dimensional space



Overlay real-time data visualization on physical devices



See into the past by replaying events from the digital record

Example scenario:

Technicians replay Digital Twin telemetry recording of plant floor devices to determine root cause of faults in the latest product batch.

Intelligent interaction



Enable speech, audio, and visual recognition and processing



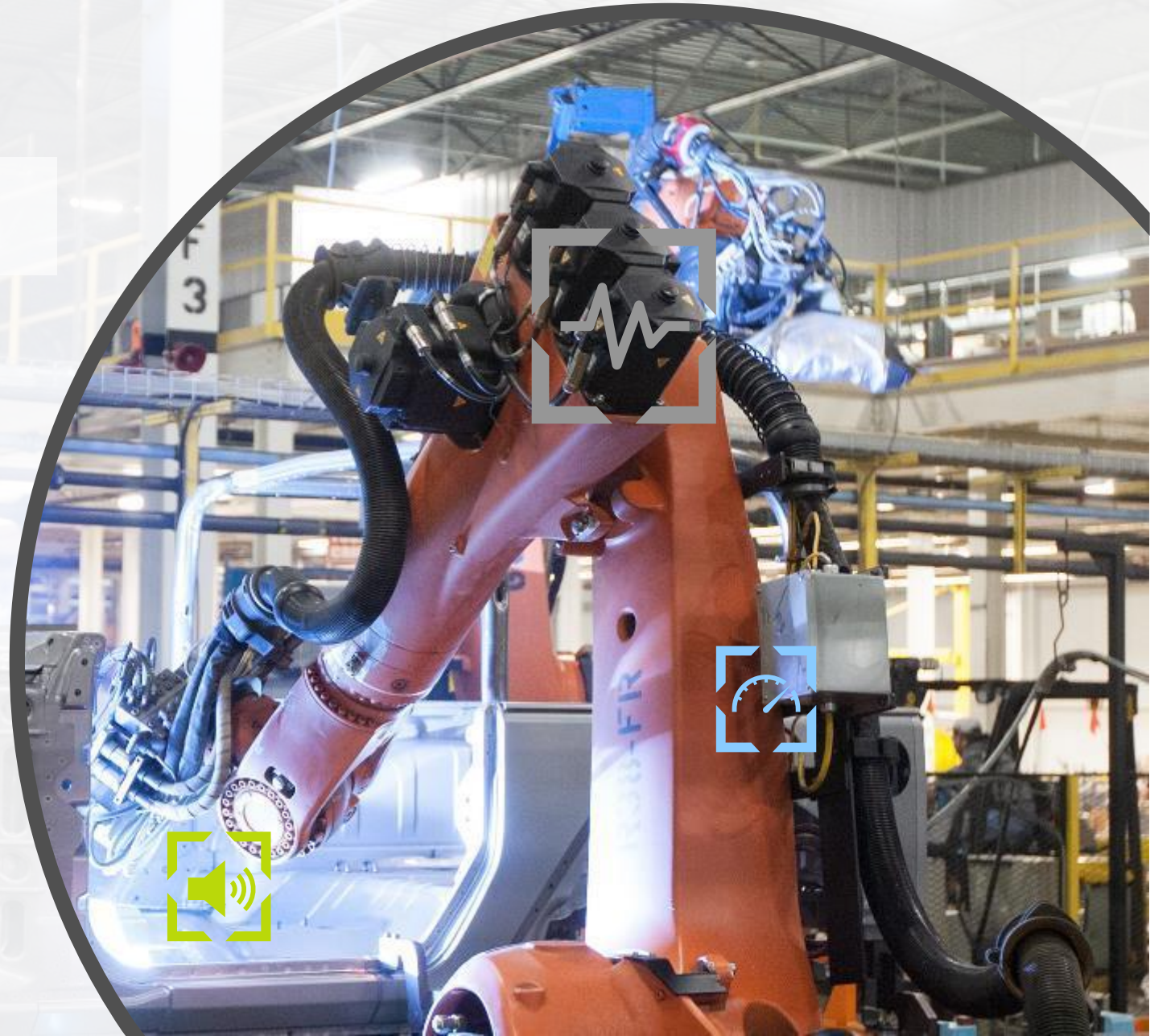
Automate baseline tasks



Simulate outcomes of new procedures digitally

Example scenario:

Digital Twin solution processes a video recording of a fault-creation to develop a recommendation for a fix and adds notes to the digital record for that component.



In-process collaboration



Empower remote experts to work with on-site technicians



Get recommendations from devices to improve decisions



Enable hands-free context with real-time feedback

Example scenario:

Digital Twin solution walks service technicians in the field through a repair with instructions augmented over a physical device.



Thank you

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